

# CNC MACHINIST

## Responsibilities

- Interpret blueprints, drawings, and engineering information to determine methods and sequences of operations needed to manufacture products
- Choose suitable tools, machines, and materials necessary for the preparation of CNC machining operations.
- Set up, program, modify, and operate CNC machine tools to machine parts to provided specifications
- Calculate dimensions and tolerances by applying mathematical knowledge and utilizing measuring instruments such as micrometers and vernier calipers
- Lay out, measure, and mark metal stock to display placement of cuts
- Align and secure workholding, cutting tools, accessories, and material in machines
- Monitor the feed and speed of machines during the machining process
- Measure, visually inspect, and test completed parts to detect defects and ensure conformance to specifications using precision instruments such as micrometers, bore gauge, calipers, gauge pins, etc.
- Clean machine and work area after completion of jobs

## Additional Responsibilities

- Estimate programming, set-up, and run times via estimating software
- Manage day-to-day maintenance of machines
- Receive jobs from manufacturing manager according to schedule
- Document, organize, and follow procedures used by everyone
- Maintain an organized and tidy work area
- Proactively contribute to and implement continuous improvement initiatives
- Use safe work practices and ensure proper safety equipment is worn
- Other duties as required

## Education

- Red Seal (preferred)

## Skills and Qualifications

- Programming, setup and running of Mills, Lathes: minimum 3 years experience (preferred)
- Fusion 360: 1 year (preferred)
- Familiar with Fanuc CNC controls
- Familiar with HSM toolpaths, WCS usage, OP separation
- Understands G and M code used by CNC machines

## Special Skills

- Demonstrates mechanical aptitude
- Exhibits strong problem-solving abilities to achieve efficient production outcomes
- Great work ethic and time management
- Demonstrates meticulous attention to detail and embraces responsibility and accountability for assigned tasks and outcomes



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info@rainhouse.com

## Schedule

- 8 hour day shift:  
(8AM-4:30PM)
- Monday to Friday

## Benefits

- Casual dress
- Company events
- Extended health care
- Paid time off
- Tuition reimbursement

**Only applicants shortlisted  
will be contacted.**

## Salary

**\$50,000.00-\$75,000.00 per year**

**Job Types: Full-time, Permanent\***

**\*Reliably commute or plan to relocate to  
Victoria, BC before starting work (required).**