

CNC MACHINIST



**SEND YOUR
RESUME TO**

info@rainhouse.com

Responsibilities

- Interpret blueprints, drawings, and engineering information to determine methods and sequences of operations needed to manufacture products
- Choose suitable tools, machines, and materials necessary for the preparation of CNC machining operations.
- Set up, program, modify, and operate CNC machine tools to machine parts to provided specifications
- Calculate dimensions and tolerances by applying mathematical knowledge and utilizing measuring instruments such as micrometers and vernier calipers
- Lay out, measure, and mark metal stock to display placement of cuts
- Align and secure workholding, cutting tools, accessories, and material in machines
- Monitor the feed and speed of machines during the machining process
- Measure, visually inspect, and test completed parts to detect defects and ensure conformance to specifications using precision instruments such as micrometers, bore gauge, calipers, gauge pins, etc.
- Clean machine and work area after completion of jobs

Additional Responsibilities

- Estimate programming, set-up, and run times via estimating software
- Manage day-to-day maintenance of machines
- Receive jobs from manufacturing manager according to schedule
- Document, organize, and follow procedures used by everyone
- Maintain an organized and tidy work area
- Proactively contribute to and implement continuous improvement initiatives
- Use safe work practices and ensure proper safety equipment is worn
- Other duties as required

Education

- Red Seal (preferred)

Skills and Qualifications

- Programming, setup and running of Mills, Lathes: minimum 3 years experience (preferred)
- Fusion 360: 1 year (preferred)
- Familiar with Fanuc CNC controls
- Familiar with HSM toolpaths, WCS usage, OP separation
- Understands G and M code used by CNC machines

Benefits

- Casual dress
- Company events
- Extended health care
- Paid time off
- Tuition reimbursement

Schedule

- Day shift
- Monday to Friday
- Night shift
- Overtime
- Weekends as needed

**Only applicants shortlisted
will be contacted.**

Salary

\$50,000.00-\$90,000.00 per year

Job Types: Full-time, Permanent*

*Reliably commute or plan to relocate to Victoria, BC before starting work (required).